

Vinidex Pty Ltd

PRODUCT APPRAISAL REPORT 1605 Issue 3

LINX™ and ZAP™ Ductile Iron Pipe

AS/NZS 2280:2020 Ductile iron pipes and fittings

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Overview of WSAA

The Water Services Association of Australia (WSAA) is the peak industry body representing the urban water industry. Our members provide water and sewerage services to over 20 million customers in Australia and New Zealand and many of Australia's largest industrial and commercial enterprises.

Based around our vision of 'customer driven, enriching life', WSAA facilitates collaboration, knowledge sharing, networking and cooperation within the urban water industry. We are proud of the collegiate attitude of our members which has led to industry-wide approaches to national water issues.

WSAA can demonstrate success in the standardisation of industry performance monitoring and benchmarking, as well as many research outcomes of national significance. The WSAA Executive retains strong links with policy makers and legislative bodies and their influencers, to monitor emerging issues of importance to the urban water industry.

WSAA was formed in 1995 as a non-profit organisation to foster the exchange of information between industry, government and the community, and to promote sustainable water resource management.

The urban water industry is committed to anchoring its services to customers' values, and to enrich communities where water services have broad economic, environmental and social values. In line with this our main activities focus on four areas:

- 1. influencing national and state policies on the provision of urban water services and sustainable water resource management
- 2. promoting debate on environmentally sustainable development and management of water resources and the community health requirements of public water supplies
- 3. improving industry performance and establishing benchmarks and industry leading practices for water service processes; and
- 4. fostering the exchange of information on education, training, research, water and wastewater management and treatment and other matters of common interest.

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1 EXECUTIVE SUMMARY

Vinidex Pty Ltd, founded in 1960, is a leading manufacturer and distributor of thermoplastic pipeline systems in Australia. Its systems are used in the transportation of fluids for infrastructure development, agriculture, mining and building.

Vinidex is wholly owned by the Aliaxis Group, a leading global manufacturer and distributor of fluid handling systems used in residential and commercial construction, as well as in industrial and public infrastructure applications.

Suns Pipelines Co Ltd, located in Gaoping City, Shanxi, China, is the manufacturer of the ductile iron pipes included in the scope of this appraisal.

This Appraisal covers a range of ductile iron spigot-socket cement lined pipes manufactured to AS/NZS 2280:2020 in sizes DN 100 to DN 750 and pressure classes PN 20, PN 35 and flange class.

This Issue 3 is a replacement for the previous version of the appraisal which had reached its 5-year expiry date.

LINX is the brand name for zinc coated pipe and is offered with either general purpose Portland cement linings (LINX-GP), for transport of drinking or non-drinking water, or high alumina cement linings (LINX-HAC), for transport of sewerage and aggressive water with pH >4<12. LINX-GP is offered with a seal coating option.

ZAP is the brand name for pipe coated with a zinc-aluminium alloy and is offered with the same lining options as LINX. The application of metallic Zinc-Aluminium alloy coatings may enhance the external corrosion protection of the coating in some buried applications. Vinidex recommends the commissioning of a thorough soil survey and corrosion analysis by a competent corrosion specialist before installing pipes without PE sleeving.

The effective length of the pipes is 5.7 m and the socket seal design is T-type.

Both Suns and Vinidex hold an ISO 9001:2015 Quality Management System Licence.

The ductile pipe has ISO Type 5 StandardsMark product certification to AS/NZS 2280:2020.

This Appraisal has determined that LINX and ZAP ductile iron pipes, as detailed in this report, meet the requirements of WSA PS 200 - *Ductile Iron Pipes (CIOD) for Pressure Applications — Drinking Water, Non-Drinking Water Supply and Sewerage* and are considered as 'fit-for-purpose'.

1.1 Recommendations

It is recommended that WSAA members, subject to any specific requirements of the member, accept or authorise the range of LINX and ZAP ductile iron pipes as detailed in this report for use in water supply and sewerage pipelines provided pipeline design, installation, acceptance testing and commissioning are in accordance with WSAA Codes and the manufacturer's requirements.

2 THE APPLICANT

The Applicant is Vinidex Pty Ltd.

2.1 The Supplier

Vinidex Pty Ltd is a leading Australian manufacturer and distributor of thermoplastic pipe and fittings used in the transportation of fluids for infrastructure development, agriculture, mining and building.

Founded in 1960, Vinidex has pipe manufacturing factories and distribution centres located in Sydney, Melbourne, Brisbane, Toowoomba, Townsville, Launceston, Perth, Adelaide, Darwin and Wagga Wagga. The company also has a significant presence in the Asia-Pacific Rim, with operations in New Zealand.

Vinidex is wholly owned by the Aliaxis Group which is a leading global manufacturer and distributor, of fluid handling systems used in residential and commercial construction, as well as in industrial and public infrastructure applications.

Aliaxis is present in over 40 countries, has more than 100 manufacturing and commercial entities and employs over 14,000 people. In addition to the well-established markets of Europe and North America, Aliaxis has operations in Latin and South America, Australasia and Asia.

Further information is available on Vinidex and Aliaxis websites at www.vinidex.com.au or www.aliaxis.com.

2.2 The Manufacturer

Suns Pipelines Company Ltd specialises in the manufacture of ductile iron pipes, fittings and other pipeline components with a capacity of 100,000 tonnes per annum. The main equipment includes a hot mould centrifugal casting machine with multiple working positions. Additional casting machines imported from Duker in Germany utilise water cooled metal moulds. Suns manufacture pipes to EN 545, ISO 2531 and AS/NZS 2280.

Suns also apply coating and lining systems within their facilities.

Suns has been manufacturing ductile iron pipes for the Australian market since 2010 when the pipes were supplied to Tyco Flow Control (and subsequently Pentair). Vinidex ductile iron pipes are manufactured to the same technical requirements and standards.

The Suns Pipeline Company Limited manufacturing facility is located at No.8 Pangcun Village Cast Industry District, Gaoping City, Shanxi, China.

3 THE PRODUCT

This appraisal applies to the Vinidex Suns range of LINX™ and ZAP™ ductile iron pipes manufactured to AS/NZS 2280:2020 as detailed in Tables 1 and 2.

The ductile iron spigot – socket cement lined pipes are suitable for pressure applications for the conveyance of drinking water, non-drinking water and sewerage applications. The pipes are available with PN 20, PN 35 and flange class pressure classifications. The effective length of the pipes is 5.7 m and the socket seal design is T-type.

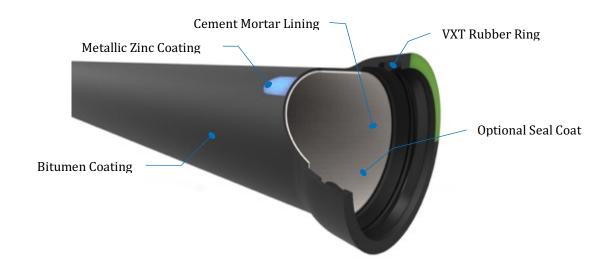


FIGURE 1 LINX PN 20 DI PIPE

The LINX range of pipes is externally coated with 200g/m² of metallic zinc with a finishing layer of bitumen paint to a minimum of 100µm thickness.

The ZAP range of pipes is externally coated with 400g/m² of metallic zinc-aluminium alloy and a finishing layer of synthetic resin to a minimum of 100µm thickness. The application of metallic zinc-aluminium alloy coatings may enhance the external corrosion protection of the coating in some buried applications.

Cement mortar linings may be Type GP Portland cement for transport of drinking or nondrinking water or high alumina cement for transport of sewerage and aggressive waters with pH >4<12. The GP cement mortar lining is offered with a seal coating option.

Flange class pipes are also available in uncoated and unlined condition to allow for application of polymeric thermal bonded coatings after flanges are fitted.

TABLE 1 LINX RANGE OF DICL PIPES

		LINING			
PRESSURE CLASS		UNLINED	GP PORTLAND CEMENT	GP PORTLAND CEMENT + SEAL COAT	HIGH ALUMINA CEMENT
		UL	LINX-GP	LINX-GPSC	LINX-HAC
	DN		DN 225-750	DN 225-750	DN 225-750
PN 20	EXTERNAL COATINGS	-	200g/m² Zinc + 100μm Black Bitumen Finish Coat	200g/m² Zinc + 100μm Black Bitumen Finish Coat	200g/m² Zinc + 100μm Red Epoxy Finish Coat
	DN		DN 100-750	DN 100-750	DN 100-750
PN 35	EXTERNAL COATINGS	-	200g/m² Zinc + 100µm Black Bitumen Finish Coat	200g/m² Zinc + 100μm Black Bitumen Finish Coat	200g/m² Zinc + 100µm Red Epoxy Finish Coat
	DN	100-750	DN 100-750	DN 100-750	DN 100-750
FLANGE CLASS	EXTERNAL COATINGS	-	200g/m² Zinc + 100µm Black Bitumen Finish Coat	200g/m² Zinc + 100μm Black Bitumen Finish Coat	200g/m² Zinc + 100µm Red Epoxy Finish Coat

TABLE 2 ZAP RANGE OF DI PIPES

		LINING			
PRESSURE CLASS		UNLINED	GP PORTLAND CEMENT	GP PORTLAND CEMENT + SEAL COAT	HIGH ALUMINA CEMENT
		UL	ZAP-GP	ZAP-GPSC	ZAP-HAC
	DN		DN 225-750	DN 225-750	DN 225-750
PN 20	EXTERNAL COATINGS		400g/m² Zinc/Al + 100μm Blue Epoxy Finish Coat	400g/m² Zinc/Al + 100μm Blue Epoxy Finish Coat	400g/m² Zinc/AI + 100μm Red Epoxy Finish Coat
	DN		DN 100-750	DN 100-750	DN 100-750
PN 35	EXTERNAL COATINGS		400g/m² Zinc/Al + 100µm Blue Epoxy Finish Coat	400g/m² Zinc/Al + 100μm Blue Epoxy Finish Coat	400g/m² Zinc/AI + 100μm Red Epoxy Finish Coat
	DN		DN 100-750	DN 100-750	DN 100-750
FLANGE CLASS	EXTERNAL COATINGS		400g/m² Zinc/Al + 100µm Blue Epoxy Finish Coat	400g/m² Zinc/AI + 100µm Blue Epoxy Finish Coat	400g/m² Zinc/AI + 100μm Red Epoxy Finish Coat

4 SCOPE OF THE APPRAISAL

The Scope of this product appraisal application applies to the Vinidex Suns range of LINX and ZAP ductile iron pipes as described in Section 3 and included in the ISO Type 5 Product Certification Schedule included in Appendix B.

5 APPRAISAL CRITERIA

5.1 Quality Assurance Requirements

The WSAA Product Appraisal Technical Advisory Group accepts ductile iron pipes manufactured in compliance with AS/NZS 2280:2020 *Ductile iron pipes and fittings* and duly certified by means of an ISO Type 5 product certification scheme undertaken by a JAS-ANZ accredited Conformity Assessment Body (CAB) or by an international accreditation system recognised by JAS-ANZ.

The manufacturer is generally expected to have a production management and control system that has been duly accredited in accordance with AS/NZS ISO 9001 as a prerequisite to undergoing a product certification audit.

The ISO Type 5 Product Certification Scheme shall meet the criteria described in WSA TN-08

5.2 Performance Requirements

The Vinidex Suns range of ductile iron pipes has been appraised for compliance with AS/NZS 2280:2020 *Ductile iron pipes and fittings.*

Appraisal criteria are also determined by the WSAA Product Appraisal Technical Advisory Group and regularly reviewed to ensure that the criteria reflect the requirements of WSAA members.

The following Product Specification is relevant to this application:

 WSA PS 200 - Ductile Iron Pipes (CIOD) for Pressure Applications – Drinking Water, Non-Drinking Water Supply and Sewerage.

A copy of the Product Specification is available at the following link:

https://www.wsaa.asn.au/shop/product/35716

6 COMPLIANCE WITH APPRAISAL CRITERIA

6.1 Compliance with Quality Assurance Requirements

Vinidex has submitted the following quality certificates:

- ISO 9001:2015 Certificate of Registration No. 05315Q20881R0M issued to Suns Pipelines Company Ltd by Beijing NGV Certification Centre.
- ISO 9001:2015 Certificate of Registration No. QEC0570 issued to Vinidex Pty Ltd by SAI-Global.
- AS/NZS2280:2014 StandardsMark ISO Type 5 product certification Licence No. SMK 40456 issued to Vinidex Pty Ltd by SAI-Global.
- ISO 9001:2015 Certificate of Registration No. 3531 issued to Crown Pack Pty Ltd (polyethylene sleeve manufacturer) by SCI Qual International.

Copies of the primary Quality Assurance and Product Certification licences have been included in Appendix B and are also available from WSAA.

6.2 Compliance with Performance Requirements

6.2.1 Ductile iron

AS/NZS 2280 requires ductile iron to have a minimum tensile strength of 420 MPa, a minimum elongation of 10% and a maximum hardness of 230HB. The microstructure of ductile iron is required to have a minimum nodularity of 75% in forms V and VI.

Vinidex has provided a copy of test reports to indicate that the material properties meet the nominated requirements.

6.2.2 Wall thickness

The LINX and ZAP ductile iron pipes comply with the minimum wall thicknesses of PN 20, PN 35 and flange class ductile iron pipe specified in AS/NZS 2280. Vinidex has supplied copies of typical production test records to demonstrate compliance.

6.2.3 Coatings

The LINX range of pipes is externally coated with metallic zinc. The metallic zinc coating is applied by electric arc melting of zinc wire sprayed with compressed air. The mean mass per unit area is not less than 200g/m², applied in accordance with ISO 8179-1. The finishing layer for GP cement mortar lined pipes is black bitumen paint, applied to a minimum of 100µm thickness. The finishing layer for high alumina cement mortar lined pipes is a red coloured synthetic resin applied to a minimum of 100µm thickness.

The ZAP range of pipes is externally coated with metallic zinc-aluminium alloy. The metallic zinc-aluminium alloy coating is applied by electric arc melting of zinc-aluminium alloy wire sprayed with compressed air. The mean mass per unit area is not less than 400g/m². The finishing layer for GP cement mortar lined pipes is a blue coloured synthetic resin, applied to a minimum of 100µm thickness. The finishing layer for high alumina cement mortar lined pipes is a red coloured synthetic resin, applied to a minimum of 100µm thickness.

The ZAP range of pipes utilises a zinc-aluminium alloy coating, applied at higher than minimum thicknesses, to provide an enhanced external corrosion protection for the pipes. Vinidex recommends the commissioning of a thorough soil survey and corrosion analysis by a competent corrosion specialist before installing pipes without PE sleeving.

Vinidex has supplied a Factory Approval Certificate issued to Suns by Bureau Veritas for application of coatings in accordance with ISO 8179-1.

6.2.4 Polyethylene sleeving

Polyethylene sleeving is manufactured for Vinidex by Crown Pack Pty Ltd.

Sleeving is available in blue, lilac or cream to accommodate drinking water, non-drinking water and sewerage applications.

6.2.5 Linings

The Vinidex LINX and ZAP ductile iron pipes are cement mortar lined by a centrifugal process at the Suns facility in accordance with the requirements of AS/NZS 2280. The raw materials are sourced locally from approved sub-suppliers in China.

Pipes suitable for transport of drinking water and non-drinking water are cement mortar lined using GP Portland cement complying with AS 3952-Portland and blended cements.

Pipes suitable for transport of sewerage and aggressive waters with pH values >4<12 are cement mortar lined using high alumina cement.

The thickness of cement mortar lining is specified in AS/NZS 2280 and Vinidex has provided typical test reports to confirm Suns' compliance.

6.2.6 Seal coating

Seal coating of cement mortar lined DI pipes may be considered for use in aggressive water situations, nominally less than 30 mg/litre, particularly in small diameter pipelines where flow rates are low and the residence time of water in the pipeline is long.

Where specified, Vinidex LINX and ZAP ductile pipes are seal coated in accordance with ISO 16132 *Ductile iron pipes and fittings* – *Seal coats for cement mortar linings* at a minimum thickness of 100µm. The seal coating is applied by IPCQ Pty Ltd, a recognised industrial coating applicator with over 20 years' experience applying seal coatings to potable water pipes in Australia.

The seal coat material is a high build bituminous coating, Akzo Nobel Interline 876. A Data Sheet is available from Vinidex or WSAA.

6.2.7 Elastomeric seal joints

Vinidex has submitted copies of Type Test reports for DN 300, DN 600 and DN 750 elastomeric seal joints, witnessed by SGS, to verify compliance with the performance requirements of AS/NZS 2280.

The Vinidex range of ductile iron pipes incorporates a T-type elastomeric seal joint design designated as VXT.

The elastomeric seals are manufactured by Thai Duong Joint Stock Company and supplied by Hultec Asia Pacific Pty Ltd using 5557 EPDM in conformance with AS 1646. The seals are covered by ISO Type 5 ApprovalMark Product Certification No AMI 74510. A copy of the licence is held on file by WSAA.

The bactericidal jointing lubricant is supplied by Thomas Grozier & Son Pty Ltd. Thomas Grozier has a WaterMark Licence (No WMKA00103) issued by SAI Global for compliance to WMTS014:2016 *Jointing materials*. A copy of the licence is held on file by WSAA.

6.2.8 Joint deflection

AS/NZS 2280 specifies minimum joint deflection requirements as shown in Table 3.

 Nominal Size
 Min Joint Deflections

 DN
 Degrees

 100-250
 3.5

 300-600
 2.5

 750
 1

TABLE 3 ELASTOMERIC SEAL JOINT DEFLECTIONS

Vinidex has advised that whilst in-house testing has confirmed that their joints can accommodate larger deflections than the minimums specified in AS/NZS 2280, they recommend that the AS/NZS 2280 nominated deflections should not be exceeded.

6.2.9 Flanged joints

Flanges are screwed and glued on flange class pipe in accordance with AS/NZS 2280. Flanges comply with AS/NZS 4087 Fig 5 (PN 16) or Fig B6 (PN 35).

Vinidex supplies solid EPDM gaskets 3 mm thick complying with WSA PS 312 *Flanged Gasket and O-rings* for flanges rated at PN 16. For flanges rated at PN 35, 1.5 mm thick TEADIT compressed fibre gaskets are recommended.

6.2.10 Suitability for contact with drinking water

Copies of AS/NZS 4020 Type Test reports for the following components are held on file by WSAA.

- Cement mortar lining: AWQC (NATA Accreditation No 1115) Report No. 303444, dated 21 February 2021, AS/NZS 4020:2018.
- Interline 876 seal coat: AWQC (NATA Accreditation No 1115) Report No. 308101, dated 29 April 2021, AS/NZS 4020:2018.
- Hultec EPDM 5557: Eurofins ams (NATA Accreditation No 15773) Report No AAL 14560, dated 14th August 2020, AS/NZS 4020:2018.

AS/NZS 4020 test reports for the blue epoxy and black bitumen finish coats that are used on the internal surfaces of the socket are not current. The blue epoxy has a current WRAS approval for compliance to BS 6920 and the AS/NZS 4020 test report for the black bitumen coating expired in February 2020. Vinidex is arranging for AS/NZS 4020 testing for both of these coatings and this action has been added as a Future Work Item. See Section 15.

7 LIFE EXPECTANCY OF DI PIPE

7.1 Linings

Cement mortar lining is considered to be the default internal protection system for potable and recycled water applications.

Seal coating may be applied over cement mortar lining. The intended purpose of a seal coating is to reduce the contact between the cement mortar lining and the contents of the water main, thereby restricting lime leaching and consequent high pH levels when conveying soft (i.e., low carbonate alkalinity) water, especially in small diameter pipelines where flow rates are low and residence times are lengthy.

AS/NZS 2280 suggests that consideration should be given to the use of seal coatings where the total alkalinity of the water being conveyed is less than 30 mg/L.

Many Australian water utilities specify seal coatings as mandatory for pipes up to and including DN 300.

Calcium aluminate cement mortar linings are intended for aggressive water applications and are typically used in gravity and pressure sewerage mediums with pH between 4 and 12. For applications outside of this pH range consideration should be given to polymeric lining systems. Calcium Aluminate Cement is not AS/NZS 4020 compliant and is therefore not suitable for potable water applications.

WSA Technical Note 6 - Guidelines for the use of cement mortar linings in sewerage applications provides details of operating limits for different cements used for the cement mortar lining of DI and steel pipes for sewers. It reviews literature with regard to the use of cement mortar lining for sewerage conveyance and in particular focuses on the prime water chemistry constituents that need to be considered viz. sulphate (SO4), pH, and hydrogen sulphide (H2S) (which can be transformed to sulphuric acid). A copy of WSA Technical Note 6 is available for download from the WSAA website.

Polyurethane linings may also be considered for aggressive medium applications.

7.2 Coatings

The majority of Australian Water Agencies have adopted a policy of specifying loose polyethylene sleeving (LPS) for all ductile iron pipes as a corrosion protection measure, unless specialised coatings such as polyurethane or polyethylene, for example, are employed. Properly installed LPS provides a high degree of corrosion protection by creating a passive uniform environment around the pipe and limiting oxygen exposure. LPS should

be installed in accordance with AS 3681 and only accredited pipe layers trained in the application of sleeving should be utilised.

The need for LPS depends on the type of soil and the required service life of the pipeline. Ductile iron pipes may be buried without extra external protection in soils that are not aggressive. In soils that are aggressive, and where either the time or the cost of soil assessment is prohibitive, LPS is the recommended solution.

The application of zinc coatings has not historically been utilised on ductile iron pipes in Australia, although they have been used in Europe for more than 60 years. Zinc coatings are now provided in Australia as a standard offering with 200 g/m² thickness complete with a finishing layer and are considered to enhance the external corrosion benefits of pipe in buried applications. In some soil applications it is considered acceptable to install zinc coated pipes without polyethylene sleeving.

Enhancements to zinc coatings are also available where 85/15 Zinc-Aluminium alloy, copper enhanced Zinc-Aluminium alloy and rare earth element enhanced Zinc-Aluminium alloys are offered with 400 g/m² thickness complete with a finishing layer. It is reported that these coatings provide improved corrosion protection over standard zinc coating and allows for installation in a wider range of soils, without the need for sleeving.

EN 545 nominates that DI pipes with zinc coating of 200 g/m² thickness and min $100\mu m$ thick finishing layer or enhanced zinc alloy coating with 400 g/m² thickness and min $100\mu m$ thick finishing layer can be buried without sleeving except:

For Zinc coatings

- soils with a resistivity less than 1500 Ω cm when laid above the water table, or less than 2500 Ω cm when laid below the water table
- mixed soils i.e. comprising two or more soil natures
- soils with a pH below 6 and a high reserve of acidity
- soils containing refuse, cinders, slags or polluted by wastes or industrial effluents
- areas where there are stray currents

For Zinc-Aluminium or enhanced Zinc-Aluminium alloys

- acidic peaty soils
- soils containing refuse, cinders, slag or polluted by wastes or industrial effluents
- soils below the marine water table with a resistivity lower than 500 Ω cm,
- areas where there are stray currents

EN 545 also advises that evidence of the long-term performance of the above-mentioned solution (e.g. tests and references) should be provided by the manufacturer.

It should be noted however that there has been no proven experience or data to support the extrapolation of European experience to Australian conditions and environments. It is considered imperative that testing be undertaken to ensure that the soil environment meets any necessary pre-conditions.

Manufacturers should be consulted for life expectancy estimates.

Refer to Appendix D for the manufacturers life expectancy estimates for the DI pipe considered in this Appraisal.

8 FITTING INSTRUCTIONS, TRAINING AND INSTALLATION

Pipes should be installed in accordance with well-established laying practices for ductile iron pipes and in accordance with the Pipeline Systems Handling and Installation Manuals provided by Vinidex and appropriate WSAA Codes.

Vinidex offers to provide personalised handling and installation training by their experienced pipeline professionals on a project by project basis, at no cost to the installer.

9 PRODUCT MARKING

Vinidex ductile iron pipes are marked in accordance with the requirements of AS/NZS 2280:2020 as per the following:

Manufacturers Name: VINIDEX SUNS

Nominal size: DN 100

Pressure Classification: PN 20, PN 35, FC

The standard number: AS/NZS 2280
Standards Mark symbol – I>>>>I)

• Licence Number: SMK40456

• The words: "Suitable for Cutting" for pipes greater than DN 300, as applicable

Pipes not complying with AS/NZS 4020: NOT SUITABLE FOR DRINKING WATER

· Colour coding of pipe classes: See Appendix A



FIGURE 2 EXAMPLES OF MARKING

10 PACKAGING AND TRANSPORTATION

The Vinidex range of ductile iron pipes are transported from China to Australia, either by break bulk shipping or containerised shipping.

Break bulk shipping has a project specialised stowage/ship loading plan that is developed by the shipping company in conjunction with Vinidex. Pipes are discharged at the most appropriate import port as determined by the pipeline project location. Pipes are generally stowed to a plan, protected with timber packing and secured by steel straps.

On arrival, the break bulk shipment or containers are offloaded and inspected by a Vinidex representative prior to despatch to the project site or into one of Vinidex's distribution sites that are spread strategically around Australia.

Ductile iron pipes are packed for road freight on timber bearers to prevent damage and to comply with Australian road safety regulations. Pipes are loaded and secured to the trucks in accordance with Vinidex transport guidelines.

The loading of pipes and securing of loads are monitored at Vinidex sites by highly trained logistics supervisors. Vinidex has 60 years' experience in the transportation of pipes and ensures the pipe loading plan complies with national transport and safety requirements. Unloading at site shall be in accordance with Vinidex transport standard operating procedures.

Pipes damaged during transport should be reported to the local Vinidex representative who will arrange inspection and repair or replacement as deemed necessary.

11 PRODUCT WARRANTY

The products are covered by the normal commercial and legal requirements of the Competition and Consumer Act 2010 (Cth), which covers manufacture to the relevant standard, and details of Vinidex's warranty is included in their terms and conditions of sale.

12 WATER AGENCY EXPERIENCE WITH THE PRODUCT OR FIELD-TESTING REPORT

Ductile iron pipes are well established products and installation, operation and maintenance are well understood by experienced installers. Suns' ductile iron pipes have been supplied previously to Australia and it is considered unnecessary to conduct field trials.

13 DISCUSSION

Vinidex supplies a range of pipeline components to complement the installation of the ductile iron pipeline system. Products include a complete range of ductile iron fittings, mechanical couplings, repair clamps and tapping bands, however are not included within the scope of this Appraisal.

14 OUTCOMES OF EXPERT PANEL PRODUCT REVIEW

No additional requirements have been identified.

15 FUTURE WORKS

Vinidex is required to submit AS/NZS 4020:2018 test reports for the blue epoxy coating and black bitumen coating utilised on the internal surfaces of the sockets within 4 months of publication of this report.

16 DISCLAIMER

This Product Appraisal Report (Report) is issued by the Water Services Association of Australia Limited on the understanding that:

This Report applies to the product(s) as submitted. Any changes to the product(s) either minor or major shall void this Report.

To maintain the recommendations of this Report any such changes shall be detailed and notified to the Product Appraisal Manager for consideration and review of the Report and appropriate action. Appraisals and their recommendations will be the subject of continuous review dependent upon the satisfactory performance of products.

WSAA reserves the right to undertake random audits of product manufacture and installation. Where products fail to maintain appraised performance requirements the appraisal and its recommendations may be modified and reissued. Appraisal reports will be reviewed and reissued at regular intervals not exceeding five (5) years.

The following information explains a number of very important limits on your ability to rely on the information in this Report. Please read it carefully and take it into account when considering the contents of this Report.

Any enquiries regarding this report should be directed to the Program Manager, Carl Radford, Phone: 03 8605 7601 email carl.radford@wsaa.asn.au.

16.1 Issue of Report

This Report has been published and/or prepared by the Water Services Association of Australia Limited and nominated Project Manager and peer group of technical specialists (the Publishers).

The Report has been prepared for use within Australia only by technical specialists that have expertise in the function of products such as those appraised in the Report (the Recipients).

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This Report does not contain all information that a person might require for the purposes of assessing any product discussed or appraised within it (Product). The product appraisal criteria used in preparing this Report may not address all relevant aspects of the Product.

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Recipients should also independently verify and assess the appropriateness of any recommendation in the Report, especially given that any recommendation will not take into account a Recipient's particular needs or circumstances.

WSAA has not evaluated the extent of the product liability and professional indemnify insurance that the provider of the product maintains. Recipients should ensure that they

evaluate the allocation of liability for product defects and any professional advice obtained in relation to the product or its specification including the requirements for product liability and professional indemnity insurance.

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The Publisher(s) do[es] not, in any way, warrant that steps have been taken to verify or audit the accuracy or completeness of the information in this Report, or the accuracy, completeness or reasonableness of any recommendation in this Report.

APPENDIX A - PRODUCT LITERATURE

	LINX PIPE – POTABLE WATER		
Application	Potable Water and Irrigation		
Standards	AS/NZS 2280, 1646, 4020,	1831 - ISO8179-1, 16132	
Nominal Diameter	100, 150, 200, 225, 250, 30	00, 375, 450, 500, 600, 750	
Effective Length	5700mm		
Colour Identification		9	
	Green Band	Red Band	Blue Band
Pressure Class	PN20	PN35	Flange Class
Joint Type	Elastomeric Rubber Rings	- "T-LINX" (Push - On) EPDM	100
D. O. atlan	DN100 - DN250 3.5		
Deflection	DN300 – DN600 DN750	2.5° 1°	
Future of Continue	First Layer	Zinc	200g/m²
External Coating	Topcoat	Bitumen - Black	100µm
Internal Lining	Cement Mortar AS3972 ty	pe GP	
Internal Socket Coating	Red Epoxy		
Seal Coating (optional)	Interline 876		

	LINX PIPE – SEWER & AGGRESSIVE FLUIDS			
Application	Gravity and Pressure Sewers			
Nominal Diameter	100, 150, 200, 225, 250, 30	0, 375, 450, 500, 600, 750		
Effective Length	5700mm	5700mm		
Colour Identification				
	Green Band	Red Band	Blue Band	
Pressure Class	PN20	PN35	Flange Class	
Joint Type	Elastomeric Rubber Rings - "T-LINX" (Push - On) EPDM			
Deflection		2.5° 1°		
External Coating	First Layer Topcoat	Zinc Red Epoxy	200g/m² 100µm	
Internal Lining	Cement Mortar - High Alun	Cement Mortar - High Alumina AS3972 type HAC		
Internal Socket Coating	Red Epoxy			
Seal Coating (optional)	Interline 876			

	ZAP GP PIPE – POTABLE WATER		
Application	Potable Water and Irrigation		
Standards	AS/NZS 2280, 1646, 4020, 1831	- IS08179-1, 16132	
Nominal Diameter	100, 150, 200, 225, 250, 300, 375	, 450, 500, 600, 750	
Effective Length	5700mm		
Colour Identification			
	Green Band	Red Band	Blue Band
Pressure Class	PN20	PN35	Flange Class
Joint Type	Elastomeric Rubber Rings - "T-Ll	NX" (Push - On) EPDM AS1646	
Deflection	DN100 - DN250 3.5° DN300 - DN600 2.5° DN750 1°		
External Coating	First Layer Topcoat	Zinc - Aluminium Epoxy - Blue	400g/m² 100µm
Internal Lining	Cement Mortar AS3972 type GP		
Internal Socket Coating	Epoxy - Blue		
Seal Coating (optional)	Interline 876		

	ZAP® PIPE – SEWER WATER		
Application	Potable Water and Irrigation		
Standards	AS/NZS 2280, 1646, 4020, 183	31 - ISO8179-1, 16132	
Nominal Diameter	100, 150, 200, 225, 250, 300, 3	375, 450, 500, 600, 750	
Effective Length	5700mm		
Colour Identification			
	Green Band	Red Band	Blue Band
Pressure Class	PN20	PN35	Flange Class
Joint Type	Elastomeric Rubber Rings - "T	-LINX" (Push - On) EPDM AS1646	
Deflection	DN100 - DN250 3.5° DN300 - DN600 2.5 DN750 1°	٥	
External Coating	First Layer Topcoat	Zinc Epoxy - Red	400g/m² 100µm
Internal Lining	Cement Mortar AS3972 type GP		
Internal Socket Coating	Blue Epoxy		
Seal Coating (optional)	Interline 876		

APPENDIX B - QUALITY CERTIFICATIONS

Copies of the following Quality Certification Certificates are available from WSAA.

TABLE B1 VINIDEX PTY LTD - MANAGEMENT SYSTEMS

224 Musgrave Road Coopers Plains QLD 4108		
Quality Systems Standard	ISO 9001:2015	
Certification licence no.	QEC0570	
Certifying agency	SAI-Global	
First date of certification	19 February 1991	
Current date of certification	10 November 2020	
Expiry date of certification	21 November 2023	

TABLE B2 SUNS PIPELINES COMPANY LIMITED - MANAGEMENT SYSTEMS

8 Pangcun Casting Industrial Park, Gaoping City, Shanxi, China		
Quality Systems Standard	ISO 9001:2015	
Certification licence no.	00221Q22822R0M	
Certifying agency	CQM Certification	
First date of certification	25 June 2009	
Current date of certification	17 May 2021	
Expiry date of certification	16 May 2024	

TABLE B3 VINIDEX PTY LTD - PRODUCT CERTIFICATION

224 Mus	sgrave Road Coopers Plains QLD 4108
Product Standard/Spec.	AS/NZS 2280:2020
Certificate No.	SMK40456
Issuing certification body	SAI-Global
First date of certification	6 August 2015
Current date of certification	12 April 2021
Expiry date of certification	5 August 2026



This is to certify that: Vinidex Pty Ltd

ABN 42 000 664 942

Level 4, 26 College Street Darlinghurst NSW 2010 AUSTRALIA (Refer to Attachment to Certificate of Registration dated 12 November 2020 for additional certified sites)

operates a

QUALITY MANAGEMENT SYSTEM

which complies with the requirements of

ISO 9001:2015

for the following scope

The design, manufacture and distribution of polyethylene, polypropylene and unplasticised PVC pipes, conduits and associated fittings for the water supply, sewerage, drainage, electrical, mining, gas, rural and communications industries.

Certificate No: QEC0570

Issued: 12 November 2020 Originally Certified: 19 February 1991 Expires: 21 November 2023 Current Certification: 10 November 2020

Heather Mahon Global Head of Technical Services SAI Global Assurance





WWW.JAS-ANZ.ORG/REGISTER

Registered by:

SAI Global Certification Services Pty Ltd (ACN 108 716 669) 680 George Street Sydney NSW 2000 Australia with SAI Global
Pty Limited 880 George Street Sydney NSW 2000 Australia ("SAI Global") and subject to the SAI Global Terms and Conditions
for Certification. White all due care and skill was exercised in carrying out this assessment, SAI Global accepts responsibility
only for proven negligence. This certificate remains the property of SAI Global and must be returned to SAI Global upon its
request. To verify that this certificate is current please refer to SAI Global On-Line Certification register at
http://register.saiglobal.com/





These sites are registered under certificate No: QEC0570 issued on 12 November 2020.

Vinidex Pty Ltd

Extrusion 254 Woodpark Road Smithfield NSW 2164 AUSTRALIA Injection Moulding 254 Woodpark Road Smithfield NSW 2164 AUSTRALIA 3846 Marjorie Street Berrimah NT 0828 AUSTRALIA 49 Enterprise Street Bohle QLD 4818 AUSTRALIA 14 Enterprise Street Bohle QLD 4818 AUSTRALIA 224 Musgrave Road Coopers Plains QLD 4108 AUSTRALIA Lot 2, Witmack Road Wellcamp QLD 4350 AUSTRALIA 15 Thistle Street South Launceston TAS 7249 AUSTRALIA Unit 1 10 Duerdin Street Notting Hill VIC 3168 AUSTRALIA 231 - 245 St Albans Road Sunshine VIC 3020 AUSTRALIA Sainsbury Road O'Connor WA 6163 AUSTRALIA

These registrations are dependent on Vinidex Pty Ltd maintaining their scope of registration to ISO 9001:2015.

registered by:

SAI Global Certification Services Pty Ltd (ACN 108 716 669) 680 George Street Sydney NSW 2000 Australia with SAI Global

Pty Limited 680 George Street Sydney NSW 2000 Australia ("SAI Global") and subject to the SAI Global Terms and Conditions
for Certification. While all due care and skill was exercised in carrying out this assessment, SAI Global accepts responsibility
only for proven negligence. This certificate remains the property of SAI Global and must be returned to SAI Global upon its
request. To verify that this certificate is current please refer to SAI Global On-Line Certification register at
https://register.saiglobal.com/





CERTIFICATE

Quality Management System Certificate

Certificate Number:00221Q22822R0M

CQM hereby certifies that

SUNS PIPELINES COMPANY LIMITED

Unified Social Credit Identifier: 91140581746036405L Domicile:Pangcun Village, Nancheng Office, Gaoping City, Jincheng City, Shanxi, P.R.China Certification Add.:Pangcun Village, Nancheng Office, Gaoping City, Jincheng City, Shanxi, P.R.China

the management system conform to

GB/T 19001-2016/ISO 9001:2015

This certificate is valid to the following scope:

Ductile iron pipe, pipe fittings production

(The information of this certificate can be inquired on www.enca.gov.cn or website of CQM. The continual validity of the certificate can be checked by Certificate Confirmation of surveillance.)



Issued on: 2021-05-17 Expires on: 2024-05-16







国际互认 MANAGEMENT SYSTEM CNAS C002-M



才圆标范认证集团

地址。北京市海淀区增光路33号(100048) Address: No.33, Zengguang Road, Haidian District, Beijing, P.R. China (100048) http://www.cqm.com.cn



SAI Global hereby grants:

Vinidex Pty Ltd

ABN 42 000 664 942

224 Musgrave Road, Coopers Plains, QLD 4108, Australia

StandardsMark Licence

Manufactured to:

AS/NZS 2280:2020 - Ductile iron pipes and fittings

"the StandardsMark Licensee" the right to use the STANDARDSMARK as shown below only in respect of the goods described and detailed in the Schedule which are produced by the Licensee or on behalf of the Licensee* and which comply with the appropriate Standard referred to above as from time to time amended. The Licence is granted subject to the rules governing the use of the STANDARDSMARK and the Terms and Conditions for certification and licence. The Licensee covenants to comply with all the Rules and Terms and Conditions.

Licence No: SMK40456

Issued: 13 April 2021 Expires: 5 August 2026 Originally Certified: 6 August 2015 Current Certification: 12 April 2021

Global Head of Technical Services SAI Global Assurance





* For details of manufacture, refer to the licensee

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SAI GLOBAL

www.saiglobal.com, for the list of product models.

SCHEDULE TO STANDARDSMARK LICENCE

SAI Global hereby grants:

Vinidex Pty Ltd 224 Musgrave Road, Coopers Plains, QLD 4108, Australia

StandardsMark Licence

Manufactured to:

AS/NZS 2280:2020 - Ductile iron pipes and fittings

Model identification of the goods on which the STANDARDSMARK may be used:

Nominal Size (DN)	Model Identification	Nominal Pressure (PN)	Joint Designation	Product Type	Product Description	Coating / Lining	Brand Name	Appendix H Ref	Date Endorsed
100	ZAPDP 10006.GPSC	36	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALIM 400ym*+EPOXY BLUERED, PORTLAND CEMENT+ SEAL	VINIDEX ZAP	н	12 Apr 2021
100	UNKOP 100FC.GP	FLANGE CLASS	SOCPL	BON PIPE	DICL PIPE ZNALLM400 OPC 5.7m L	COAT ZN-ALIM 400g/m²+EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINIDEX ZAP	HI	12 Apr 2021
100	LINKOP 100FC.GPSC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL OOAT 5.7m L	ZN-ALIM 400g/m²+EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINDEX ZAP	HT	12 Apr 2021
100	ZAPOP 100FC.HAC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALIM 400g/m²+EPOXY BLUE/BLUE, HIGH ALIMINA CEMENT MORTAR	VINIDEX	н	12 Apr 2021
100	ZAPOP 10036.HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DIGL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALIM 400g/m²+EPOXY BLUETRED, HIGH ALIMINA CEMENT MORTAR	VINIDEX LINK	HI	12 Apr 2021
100	UNKOP 10035.GP	36	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZKOODYNF BITUMEN BLACKRED, PORTLAND CEMENT MORTAR	UNIX	н	12 Apr 2021
100	UNKOP 10006 GPSC	35	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNOOg/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINDEX	HI	12 Apr 2021
100	UNKOP 100FC.GP	FLANGE CLASS	80CPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZN200g/m² BITUMEN BLACK/BLUE, PORTLAND CEMENT MORTAR	VINIDEX LINX	н	12 Apr 2021
100	LINKOP 100FC.GPSC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR WATER	DIOL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNOODJIH' BITUMEN COATED. PORTLAND CEMENT + SEAL	VINIDEX	н	12 Apr 2021

Licence No: SMK40456 Issued Date: 13 April 2021

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^{*} For details of manufacture, refer to the licensee

Nominal Size (DN)	Model Identification	Nominal Pressure (PN)	Joint Designation	Product Type	Product Description	Coating / Lining	Brand Name	Appendix H Ref	Date Endorsed
100	UNKOP 100FC.HAC	FLANGE CLASS	SOCAL	BUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNOOg/m² * EPOXY REDIBLUE, HIGH ALLIMINA CEMENT MORTAR	UNIDEX	Ht	12 Apr 2021
100	LINKOP 10036 HAC	35	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNI00g/m² + EPOXY REDIRED, HIGH ALLMINA CEMENT MORTAR	VINIDEX	H1	12 Apr 2021
100	ZAPOP 90036.GP	36	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALIM400 OPC 5.7m L	ZN-ALLM 480g/m/4-EPOXY BLUE/RED, PORTLAND CEMENT MORTAR	VINIDEX ZAP	H1	12 Apr 2021
150	LINKOP 150FC GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZN2009/HP BITUMEN BLACK/BLUE, PORTLAND CEMENT MORTAR	VINIDEX	н	12 Apr 2021
150	UNKOP 15035. GP	36	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZN200ym² BITUMEN BLACK/RED, PORTLAND CEMENT MORTAR	VINIDEX	HI	12 Apr 2021
150	LINKOP 19036.GPSC	35	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN000 OPC + SEAL COAT 5.7m L	ZNZXXIVIN' BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINIDEX LINK	н	12 Apr 2021
150	ZAPOP 190FC HAC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALLM400 HAC 5.7m L	ZN-ALLM 400g/m²+EPCXY BLUE/BLUE, HIGH ALLMINA CEMENT MONTAR	VINIDEX	H1	12 Apr 2021
150	LINKOP 150FC.HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNZODým* * EPOXY REDIBLUE, HIGH ALLMINA CEMENT MORTAR	VINIDEX	H1	12 Apr 2021
150	LINKSP 19035 HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNOXY PEDIRED, HIGH ALLMINA CEMENT MORTAR	UNDEX	н	12 Apr 2021
150	ZAPOP 15035.HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/RED, HIGH ALLMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 2021
150	ZAPOP 15035. GP	35	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALLM400 OPC 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/RED, PORTLAND CEMENT	VINIDEX ZAP	HI	12 Apr 2021
150	ZAPOP 15035.GPSC	35	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALLIM400 OPC + SEAL COAT 5.7m L	MORTAR ZN-ALLM 400g/m*-EPOXY BLUE/RED, PORTLAND CEMENT*- SEAL COAT	VINIDEX ZAP	H1	12 Apr 2021
150	ZAPOP 150FC GPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALLM400 OPC + SEAL COAT 5.7m L	ZNALIM 400gm*-EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINIDEX ZAP	HI	12 Apr 2021
150	UNIOP 150F C. GPSC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNZODÓM ² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINDEX	HI	12 Apr 202
150	ZAPOP 190FC.GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALLM400 OPC 5.7m L	ZN-ALIM 400g/m²+EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINIDEX ZAP	H1	12 Apr 2021

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SCHEDULE TO STANDARDSMARK LICENCE

Nominal Size (DN)	Model Identification	Nominal Pressure (PN)	Joint Designation	Product Type	Product Description	Coating / Lining	Brand Name	Appendix H Ref	Date Endorsed
200	ZAPOP 20036 GPSC	36	SOCSP	DUCTILE IRON PIPE	DICL PIPE ZN-ALLM400 OPC + SEAL COAT 5.7m L	ZN-ALIM 400g/m²+EPOXY BLUE/RED, PORTLAND CEMENT+ SEAL COAT	VINIDEX ZAP	HI	12 Apr 202
200	UNKOP 200FG.HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZN200yim² + EPOXY REDIBLUE, HIGH ALUMINA CEMENT MORTAR	VINIDEX	H1	12 Apr 202
200	ZAPOP 200F.C.O.PSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DXCL PIPE ZN-ALIMANO OPC + SEAL COAT 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINIDEX	н	12 Apr 202
200	LINKOP 20035 HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZN200g/m* * EPOXY REDIFIED, HIGH ALLMINA CEMENT MORTAR	UNIDEX	H1	12 Apr 202
200	ZAPOP 20036. GP	36	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALIM400 OPC 5.7m L	ZN-ALIM 400g/m²+EPOXY BLUE/RED, PORTLAND CEMENT MORTAR	VINIDEX	H1	12 Apr 202
200	LINKOP 200FC.GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZNOS OPC 5.7m L	ZNZDDým² BITUMEN BLADOBLUE, PORTLAND CEMENT MORTAR	VINIDEX	н	12 Apr 202
200	ZAPOP 200FC.GP	FLANGE CLASS	SOCPL.	DUCTILE IRON PIPE	DICL PIPE ZN-ALIM400 OPC 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINIDEX ZAP	HI	12 Apr 200
200	UNXOP 20035. GP	36	SOCSP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNXXXIVIP BITUMEN BLACK/RED, PORTLAND CEMENT MORTAR	VINIDEX	н	12 Apr 200
200	UNXOP 20035 GPSC	36	SOCSP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN000 OPC + SEAL COAT 5.7m L	ZN200yim² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINIDEX	н	12 Apr 202
200	LINKOP 200F C. GPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN000 OPC + SEAL COAT 5.7m L	ZNZODým² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINIDEX	н	12 Apr 200
200	ZAPOP 200FC HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/BLUE, HIGH ALLIMINA CEMENT MORTAR	VINIDEX	H1	12 Apr 200
200	ZAPOP 2003S HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALLM400 HAC 5.7m L	ZN-ALLM 400g/m²-EIPOXY BLUE/RED, HIGH ALLMINA CEMENT MORTAR	VINIDEX	H1	12 Apr 200
225	ZAPOP 225FC. GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALIM 400jin'-EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINIDEX ZAP	н	12 Apr 200
225	ZAPOP 225F C. GPSC	FLANGE CLASS	SOC.PL	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALIM 400g/m²-EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINDEX ZAP	н	12 Apr 200

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Nominal Size (DN)	Model Identification	Nominal Pressure (PN)	Joint Designation	Product Type	Product Description	Coating / Lining	Brand Name	Appendix H Ref	Date Endorsed
225	ZAPDP 22536-GP	36	SOCSP	DUCTILE IRON PIPE	DICL PIPE ZN-ALLM400 OPC 5.7m L	ZN-ALUM 400g/m²+EPCXY BLUE/RED, PORTLAND CEMEINT MORTAR	VINIDEX ZAP	н	12 Apr 202
225	ZAPOP 22520.GP	20	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINDEX	HI	12 Apr 202
225	LINKOP 225FC.GPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNZ00yim² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	UNIX	H1	12 Apr 202
225	ZAPOP 22536. GPSC	36	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALIMMOD OPC + SEAL COAT 5.7m L	ZNALLM 400g/m²+EPOXY BLUE/RED, PORTLAND CEMENT* SEAL COAT	VINDEX	н	12 Apr 202
225	LINKOP 22536-GP	35	SOCSP	BON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNZXXIIII BITUMEN BLACK/RED, PORTLAND CEMENT MORTAR	VINDEX	н	12 Apr 202
225	UNXOP 22SFC.GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZN200yimi BITUMEN BLACK/BLUE, PORTLAND CEMENT MORTAR	VINDEX	н	12 Apr 202
225	LINKOP 22520 GPSC	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN000 OPC + SEAL COAT 5.7m L	ZN200yimi BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINDEX	н	12 Apr 202
225	ZAPOP 22520, GPSC	20	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALIMAGO OPC + SEAL COAT 5.7m L	ZNALLM 400g/m²+EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINDEX	н	12 Apr 202
225	LINKOP 22536 GPSC	36	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN000 OPC + SEAL COAT 5.7m L	ZNOOgm² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINDEX	н	12 Apr 202
225	UNKOP 225FC.HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNOSýW + EPÖXY RED'BLUE, HIGH ALUMINA CEMENT MORTAR	VINDEX	н	12 Apr 202
225	ZAPOP 22535.HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALLM400 HAC 5.7m L	ZN-ALLM 400g/m²+EPCXY BLUE/RED, HIGH ALUMINA CEMENT MORTAR	VINIDEX	н	12 Apr 202
225	ZAPOP 229FC.HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALLM400 HAC 5.7m L	ZNALLM 400g/m²+EPOXY BLUE/BLUE, HIGH ALLIMINA CEMENT MORTAR	VINDEX	н	12 Apr 202
225	LINKOP 22535.HAC	×	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZN200gim* + EPOXY REDIFIED, HIGH ALLMINA CEMENT MORTAR	VINDEX	HI	12 Apr 200
225	LINKOP 22520. GP	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZNOO OPC 5.7m L	ZNOOD/HI ² BITUMEN BLACKGREEN, PORTLAND CEMENT MORTAR	VINDEX	н	12 Apr 202

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25	UNXOP 22520 HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNOOGHP + EPOXY REDIGHEEN, HIGH ALLMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 202
225	ZAPOP 22520 HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALLM 400g/m²+ EPOXY BLUE/GREEN, HIGH ALLMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 202
250	ZAPOP 25035. GP	35	SOC-SP	DUCTILE IRON PIPE	DIOL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALIM 400g/m²+EPOXY BLUE-FEID, PORTLAND CEMENT MORTAR	VINIDEX	HI	12 Apr 202
250	ZAPOP 25020. GP	20	80C-8P	DUCTILE IRON PIPE	DIOL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALUM 400yin'+ EPOXY BLUE/GREEN, PORTLAND CEMENT	VINIDEX	н	12 Apr 202
250	ZAPOP 250F.C. GIP	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE	DIGL PIPE ZN-ALUM400 OPC 5.7m L	MORTAR ZN-ALIM 400g/m²+ EPOKY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINIDEX ZAP	н	12 Apr 202
250	UNXOP 250FC.GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNOOg/m² BITUMEN BLACK/BLUE, PORTLAND CEMENT MORTAR	VINIDEX	HI	12 Apr 200
250	UNXOP 250FC.HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNOSOJIH ² * EPOXY RED/BLUE, HIGH ALUMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 200
250	LINKOP 250FC.GPSC	FLANGE CLASS	80C-PL	DUCTILE IRON PIPE FOR WATER	DIOL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNOODYM* BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINIDEX	н	12 Apr 200
250	UNKOP 25035 GPSC	35	SOC-SP	DUCTILE IRON PIPE FOR WATER	DIOL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNOSOJINI BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINIDEX	н	12 Apr 200
250	UNKOP 25020.GPSC	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNZXXXIVI BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINIDEX	H	12 Apr 20
250	UNKOP 25020 HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNZODJIH ¹ + EPOXY RED/GREEN, HIGH ALIMINA CEMENT MORTAR	VINIDEX	Н	12 Apr 20
250	LINKOP 25035.HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DIOL PIPE ZN200 OPC 5.7m L	ZN200/H* + EPCXY REDIRED, HIGH ALLMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 200
250	ZAPOP 25020. GPSC	20	SOC-SP	DUCTILE IRON PIPE	DIOL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALLM 400yw'+EPOXY BLUE/GREEN, PORTLAND CEMENT	VINIDEX	HI	12 Apr 200
250	ZAPOP 25035.HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	MORTAR ZN-ALLM 400g/m*+ EPOKY BLUE/RED, HIGH ALLMINA CEMENT MORTAR	VINIDEX	н	12 Apr 200

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250	UNXOP 25020.GP	20	SOC-SP	BUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNOOD/HI ² BITUMEN BLACK/GREEN, PORTLAND CEMENT MORTAR	VINIDEX	HI	12 Apr 202
250	ZAPDP 25020.HAC	20	SOC-SP	DUCTILE IRON PIPE FOR	DICL PIPE ZN-ALLM400 HAC 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/GREEN	UNX	н	12 Apr 202
250	ZAPOP 250FC.HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALLM400 HAC 5.7m L	ZN-ALLM 400g/m²-EPOXY BLUE/BLUE, HIGH ALLMINA CEMENT MORTAR	VINDEX	HI	12 Apr 202
250	LINKOP 25005.GP	35	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNOODYNY BITUMEN BLADKIRED, PORTLAND CEMENT MORTAR	VINDEX	HI	12 Apr 202
250	ZAPOP 250F.C.OPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALIMMOD OPC + SEAL COAT 5.7m L	ZN-ALLM 400yim'+ EPOXY BLUE-BLUE, PORTLAND CEMENT MORTAR	VINIDEX ZAP	HI	12 Apr 200
250	ZAP0P 25035. GPSC	×	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALIM400 OPC + SEAL COAT 5.7m L	ZN-ALIM 400g/m²+ EPOXY BLUE/NED, PORTLAND CEMENT+ SEAL COAT	VINDEX	HI	12 Apr 200
300	UNKEP 300FC.GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZN200g/m² BITUMEN BLACK/BLUE, PORTLAND CEMENT MORTAR	VINDEX	Н	12 Apr 200
300	2APDP 30035. GPSC	25	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALIMMOD OPC + SEAL COAT 5.7m L	ZN-ALIM 400g/m²+EPCXY BLUE/RED, PORTLAND CEMENT+ SEAL COAT	VINDEX	P41	12 Apr 200
300	ZAPDP 300FC.GPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALIMMOD OPC + SEAL COAT 5.7m L	ZN-ALLIM 400g/m²+ EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINDEX ZAP	HI	12 Apr 202
300	UNKOP 30035.GP	35	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNDODým² BITUMEN BLACKIPED, PORTLAND CEMENT MORTAR	VINDEX	HI	12 Apr 200
300	LINCOP 300FC.HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZN200yim* * EPOKY RED/BLUE, HIGH ALUMINA CEMENT	VINDEX LINK	Н	12 Apr 200
300	2APOP 30020.HAC	20	SOCSP	IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALIMMOD HAC 5.7m L	MORTAR ZN-ALLM 400g/m*+ EPOXY BLUE/GREEN, HIGH ALLMINA CEMENT MORTAR	VINIDEX	P41	12 Apr 200
300	LINKEP 30020 GPSC	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNZ00/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINDEX LINX	н	12 Apr 200
300	ZAPOP 300FC.HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALIMMOD HAC 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/BLUE, HIGH ALLMINA CEMENT MORTAR	VINDEX	н	12 Apr 200
300	ZAP0P 30035.HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/RED, HIGH ALUMINA CEMENT MORTAR	VINDEX LINX	HI	12 Apr 202

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SCHEDULE TO

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Nominal Size (DN)	Model Identification	Nominal Pressure (PN)	Joint Designation	Product Type	Product Description	Coating / Lining	Brand Name	Appendix H Ref	Date Endorsed
300	UNKOP 30020.HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNOOGHP + EPOXY REDGREEN, HIGH ALLMINA CEMENT MORTAR	VINIDEX	н	12 Apr 202
300	UINXOP 30035.HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNZSSYW* + EPCXY REDIRED, HIGH ALLMINA CEMENT MORTAR	VINDEX	н	12 Apr 202
300	UNKEP 30035 GPSC	×	SOC-SP	BON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZN200g/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	UNIX	Н	12 Apr 200
300	LINCOP 300FC.GPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNOOD/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINDEX	н	12 Apr 200
300	ZAPOP 300FC.GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALIM400 OPC 5.7m L	ZN-ALIM 400ym*+EPOXY BLUE-BLUE, PORTLAND CEMENT MORTAR	VINDEX ZAP	н	12 Apr 200
300	ZAPDP 30020.GP	20	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALIM400 OPC 5.7m L	ZN-ALLM 4009/m*+EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINDEX ZAP	н	12 Apr 200
300	LINKEP 30020-GP	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNOOg/m² BITUMEN BLACK/GREEN, PORTLAND CEMENT MORTAR	VINDEX	М	12 Apr 200
300	ZAPOP 30005.GP	26	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/RED, PORTLAND CEMENT MORTAR	VINDEX ZAP	H1	12 Apr 200
300	2AP0P 30030, GPSC	20	SOCSP	BON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALLM 400ymi+EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINIDEX	н	12 Apr 200
375	LINKOP 37535.HAC	35	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZN200g/m² + EPOXY REDIRED, HIGH ALLMINA CEMENT MORTAR	VINDEX	HI	12 Apr 200
375	LINKOP 37535. GPSC	35	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN000 OPC + SEAL COAT 5.7m L	ZN200g/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINDEX	н	12 Apr 200
375	LINOP 379FC.GPSC	CLASS	SOCPL	IRON PIPE FOR WATER	DICL PIPE ZN000 OPC + SEAL COAT 5.7m L	ZNZXXym² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	UNIX	H	12 Apr 200
375	LINKOP 379F C.HAC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNZSOJIM* * EPOXY RED/BLUE, HIGH ALLMINA CEMENT MORTAR	VINDEX LINX	н	12 Apr 200
375	ZAPOP 37536.GPSC	×	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALIMMOD OPC + SEAL COAT 5.7m L	ZN-ALIM 400g/m²+EPOXY BLUE/FED, PORTLAND CEMENT+ SEAL COAT	VINDEX	HI	12 Apr 200
376	ZAPOP 37520.GP	20	SOC-SP	DUCTILE IRON PIPE	DICL PIPE 2N-ALIM400 OPC 5.7m L	ZN-ALLM 400g/m²+EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINDEX ZAP	H1	12 Apr 200

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375	ZAPOP 375FC.GPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DIOL PIPE ZN-ALUMMO OPC + SEAL COAT 5.7m L	ZN-ALIM 400g/m²+EPOKY BLUE/BLUE, PORTIAND CEMENT MORTAR	VINIDEX ZAP	HI	12 Apr 2021
375	UNXOP 37520.HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DIOL PIPE ZN200 OPC 6.7m L	ZN200g/m² * EPOXY RED/GREEN, HIGH ALLMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 2021
375	ZAPOP 37536. GP	*	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALLM 400ym*+ EPOXY BLUE REID, PORTLAND CEMENT MORTAR	VINIDEX	H1	12 Apr 2021
375	UNKOP 37520.GPSC	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DIOL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNXXXym² BITUMEN COATED, PORTLAND CEMENT + SEAL	VINIDEX	HI	12 Apr 2021
375	ZAPOP 37520 HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	COAT ZN-ALLM 400g/m²+ EPOKY BILUE/GREEN, HIGH ALLMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 2021
375	UNKOP 37520. GP	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZROSSym² BITUMEN BLACK/GREEN, PORTLAND CEMENT MORTAR	VINIDEX	HI	12 Apr 2021
375	ZAPOP 37536.HAC	35	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALIM 400ym*+EPOXY BLUE/RED, HIGH ALIMINA CEMENT MORTAR	VINIDEX	н	12 Apr 2021
375	ZAPOP 375FC.HAC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUMMOD HAC 5.7m L	ZN-ALIM 400g/m²+EPOXY BLUE/BLUE, HIGH ALUMINA CEMENT MORTAR	VINIDEX	н	12 Apr 2021
375	ZAPOP 37520.GPSC	20	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALIM 400g/m²+EPOKY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINIDEX ZAP	HI	12 Apr 2021
375	UNXXXP 37536. GP	×	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNIDOJWP BITUMEN BLACK/RED, PORTLAND CEMENT MORTAR	LINX	HI	12 Apr 2021
375	ZAPOP 379FC.GP	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE	DIOL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALIM 400ym*+EPOXY BUE-BUE, PORTIAND CEMENT MORTAR	VINIDEX ZAP	н	12 Apr 2021
375	UNKOP 375F.C.GP	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR WATER	DIOL PIPE ZN200 OPC 5.7m L	ZNIZODým² BITUMEN BLACK/BLUE, PORTLAND CEMENT MORTAR	VINIDEX	н	12 Apr 2021
450	UNKOP 450FC.GPSC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR WATER	DIOL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNG00g/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINIDEX	н	12 Apr 2021
450	ZAPOP 48036.HAC	8	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALIM 400g/m²+EPGKY BLUE/RED, HIGH ALIMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 2021

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460	UNKOP 450FC.GP	FLANSE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN000 OPC 5.7m L	ZNOOg/m² BITUMEN BLACK/BLUE, PORTLAND CEMENT MORTAR	UNK	HES	12 Apr 2021
460	UNKOP 45035.GPSC	36	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN00 OPC + SEAL COAT 5.7m L	ZN200g/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINDEX	HII	12 Apr 2021
460	ZAPOP 45035, GP	36	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALLM 400g/m²+ EPOXY BLUE/REID, PORTLAND CEMENT MORTAR	VINDEX ZAP	H1	12 Apr 2021
450	ZAPDP 450FC GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALLM 400g/m²+EPCXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINDEX ZAP	HI	12 Apr 2021
460	UNKOP 45020 GPSC	20	SOCSP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SIEAL COAT 5.7m L	ZNOODym² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	UNK	HS	12 Apr 2021
460	2APOP 45020. GP	20	SOCSP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALIM 400g/m²+ EPOXY BLUE/GREIN, PORTLAND CEMENT MORTAR	VINIDEX	HS	12 Apr 2021
450	ZAPOP 450FC.HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALLM 4009/m²+EPOXY BLUE/BLUE, HIGH ALLMINA CEMENT MORTAR	UNK	HS	12 Apr 2021
450	ZAPDP 45020.GPSC	20	SOCSP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALLM 4009WH-EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINIDEX ZAP	H1	12 Apr 2021
450	LINKEP 45020.HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN000 OPC 5.7m L	ZNZXXXIV* * EPOXY RED/GREEN, HIGH ALIMINA CEMENT MORTAR	VIMDEX LINK	HS	12 Apr 202
460	ZAPDP 450F C.GPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALLM 400g/m²+ EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINDEX ZAP	HI	12 Apr 202
460	ZAPDP 45035 GPSC	35	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALLM 400ym*+EPCXY BLUE/RED, PORTLAND CEMENT+ SEAL COAT	VINDEX ZAP	HS	12 Apr 202
450	UNKDP 45035. GP	36	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNZODým² BITUMEN BLACKIRED, PORTLAND CEMENT MORTAR	VINDEX	H1	12 Apr 202
460	LINKDP 45000 GP	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNZODým² BITUMEN BLACK/GREEN, PORTLAND CEMENT MORTAR	VINDEX	нп	12 Apr 202
460	LINKOP 45035.HAC	35	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DIOL PIPE ZN200 OPC 5.7m L	ZNZXXXIII* + EPOXY REDITED, HIGH ALLMINA CEMENT MORTAR	VINIDEX	H1	12 Apr 2021

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^{*} For details of manufacture, refer to the licensee

Nominal Size (DN)	Model Identification	Nominal Pressure	Joint Designation	Product Type	Product Description	Coating / Lining	Brand Name	Appendix H Ref	Date Endorsed
450	LINKOP 450FC.HAC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZNZ00 OPC 5.7m L	ZN200g/m² * EPOXY RED/BLUE, HIGH ALIJAHNA CEMENT MORTAR	VINDEX	н	12 Apr 2021
450	ZAPOP 45020.HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALUM 400g/m/+ EPOXY BLUE/GREEN	VINIDEX UNX	н	12 Apr 2021
500	ZAPOP 50020.GP	20	80C-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALIM 400ym*-EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINIDEX ZAP	HI	12 Apr 2021
500	ZAPOP 50035. GP	35	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALIM 400ym*- EPOXY BLUE/RED, PORTLAND CEMENT MORTAR	VINDEX	H1	12 Apr 2021
500	UNKOP 50035.HAC	35	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DIOL PIPE ZN200 OPC 5.7m L	ZNZ00g/m² » EPOXY RED/RED, HIGH ALIMINA CEMENT MORTAR	VINDEX	HI	12 Apr 2021
500	LINKOP 500FC.HAC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNXXXY + EPÖXY RED'ILLE, HIGH ALLMENA CEMENT MORTAR	VINIDEX	н	12 Apr 2021
500	ZAPOP 50035.GPSC	35	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALLM400 OPC + SEAL COAT 5.7m L	ZIN-ALIM 400ym's EPOXY BLUEIRED, PORTLAND CEMENT+ SEAL COAT	VINDEX ZAP	HI	12 Apr 2021
500	ZAPOP 50020.HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALIM 400ym*=EPOXY BLUE/GREEN, HIGH ALIMINA CEMENT MORTAR	VINIDEX	н	12 Apr 2021
500	ZAPOP 500FC.GPSC	FLANGE CLASS	SOC-PL.	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALIM 400g/m²-EPOKY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINDEX	H1	12 Apr 2021
500	ZAPOP 500FC.HAC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALUM 400g/m/=EPOXY BLUE/BLUE, HIGH ALUMINA CEMENT MORTAR	VINDEX	H1	12 Apr 2021
500	ZAPOP 500FC.GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALIM 400ym's EPOXY BUIE/BLIE, PORTLAND CEMENT MORTAR	VINIDEX	HI	12 Apr 2021
500	ZAPOP 50035.HAC	35	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALIM 400ym*=EPOXY BLUE/RED, HIGH ALIMINA CEMENT MORTAR	VINDEX	н	12 Apr 2021
500	UNKOP 50020.GPSC	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNESDyin* BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINDEX	н	12 Apr 2021
500	ZAPOP 50020.GPSC	20	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALLM400 OPC + SEAL COAT 5.7m L	ZN-ALLM 400/m²-EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINDEX ZAP	н	12 Apr 2021
500	UNIOP S00FC.GPSC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNOSOgraf BITUMEN COATED. PORTLAND CEMENT + SEAL. COAT	VINDEX LINK	HI	12 Apr 2021

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Nominal Size (DN)	Model Identification	Nominal Pressure (PN)	Joint Designation	Product Type	Product Description	Coating / Lining	Brand Name	Appendix H Ref	Date Endorsed
500	SCOS GPSC	36	SOCSP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN000 OPC + SEAL COAT 5.7m L	2N200g/m² BITUMEN COATED, PORTEAND CEMENT + SEAL COAT	UNK	Ht	12 Apr 202
500	UNKSP 50020.GP	20	SOCSP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZNZ00 OPC 5.7m L	ZNOSS/m² BITUMEN BLACKGREEN, PORTLAND CEMENT MORTAR	VINDEX	HS	12 Apr 202
500	SIGGS.HAC	20	SOCSP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZN200yin* + EPOXY RED/GREN, HIGH ALLMINA CEMENT MORTAR	VINDEX	HI	12 Apr 202
500	UNXDP 50005.GP	36	SOCISP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZN200g/m² BITUMEN BLACK/RED, PORTLAND CEMENT MORTAR	VINDEX	Ht	12 Apr 202
500	SOFC.GP	FLANSE CLASS	500 PL	DUCTILE IRON PIPE FOR WATER	DIOL PIPE ZN200 OPC 5.7m L	MORTAR ZNOOlym' BITUMEN BLACK/BLUE, PORTLAND CEMENT MORTAR	UNX	Ht	12 Apr 202
600	UN03P 60035.GP	35	SOCSP	POR WATER	DICL PIPE ZN200 OPC 5.7m L	ZNZXXIg/m² BITUMEN BLACK/RED. PORTLAND CEMENT MORTAR	UNX	HS	12 Apr 202
600	600FC.GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZN200g/m² BITUMEN BLACK/BLUE, PORTLAND CEMENT MORTAR	VINDEX	Hs	12 Apr 202
600	LINKOP 60020.GP	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DIOL PIPE ZN200 OPC 5.7m L	ZNZODYM¹ BITUMEN BLACKGREEN, PORTLAND CEMENT MORTAR	VINDEX	Hfi	12 Apr 202
600	ZAPOP 60035.HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALLM400 HAC 5.7m L	ZNALIM 400g/w/~EPOXY BLUE/RED, HIGH ALLMINA CEMENT MONTAR	VINDEX	н	12 Apr 202
600	EXXXX HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNOSSINI + EPÖXY REDIGREEN, HIGH ALIMINA CEMENT MORTAR	VINDEX	HI	12 Apr 202
600	ZAPDP 60035.GP	36	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALIMMOD OPC 5.7m L	ZN-ALIM 400g/m²-EPOXY BLUE-RED, PORTLAND CEMENT MORTAR	VINDEX ZAP	Ht	12 Apr 200
600	ZAPOP 600FC.HAC	FLANGE	SOCPL.	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZNALIM 480g/m/+EPCXY BLUE/BLUE, HGH ALLMENA CEMENT MORTAR	VINDEX	нп	12 Apr 202
600	EDOSE HAC	36	500-SP	DUCTILE IRON PIPE FOR SEWAGE	DIOL PIPE ZN200 OPC 5.7m L	ZN20g/m² + EPOXY REDIRED, HIGH ALUMINA CEMENT MORTAR	VINDEX	Ht	12 Apr 202
600	ZAPDP 60000.HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUMIOD HAC 5.7m L	ZN-ALIM 400g/m/= EPOXY BLUE/GREEN, HIGH ALIMINA CEMENT MORTAR	VINDEX	HS	12 Apr 202

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Nominal Size (DN)	Model Identification	Nominal Pressure (PN)	Joint Designation	Product Type	Product Description	Coating / Lining	Brand Name	Appendix H Ref	Date Endorsed
600	ZAPOP 60020. GP	20	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALUM 400g/m²+ EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINIDEX ZAP	H1	12 Apr 202
600	UNKOP 600FC.HAC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZN200g/m² + EPOXY RED'BLUE, HIGH ALLMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 202
600	ZAPOP 600FC.GP	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALUM 400g/m²+ EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINIDEX ZAP	H1	12 Apr 200
600	ZAPOP 60020.GPSC	20	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALUM 400g/m/+ EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINIDEX	н	12 Apr 202
600	ZAPOP 600FC.GPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALUM 400g/m²+EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINIDEX ZAP	н	12 Apr 202
600	UNKOP 60020.GPSC	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	2N200g/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINIDEX	HI	12 Apr 202
600	LINKEP 60035.GPSC	35	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZN290g/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINIDEX	н	12 Apr 202
600	ZAPOP 60035.GPSC	36	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALIM 400g/m²+ EPOXY BLUE-RED, PORTLAND CEMENT+ SEAL COAT	VINDEX ZAP	н	12 Apr 203
600	UNKOP 600FC.GPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZNOSOJINI BITUMEN COATED. PORTLAND CEMENT + SEAL COAT	VINDEX	н	12 Apr 202
760	ZAPOP 600FC.GPSC	FLANGE CLASS	SOCPL.	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALUM 400g/m²+EPOXY BLUE/BLUE PORTLAND CEMENT MORTAR	VINIDEX ZAP	HI	12 Apr 202
750	ZAPOP 600FC.HAC	FLANGE CLASS	SOC-PL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALUM 400g/mf+EPOXY BLUE/BLUE, HIGH ALUMINA CEMENT MORTAR	UNX	HI	12 Apr 202
750	ZAPOP 600FC.GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE	DICL PIPE ZN-ALIMMO OPC 5.7m L	ZN-ALUM 400g/m²+ EPOXY BLUE/BLUE, PORTLAND CEMENT MORTAR	VINDEX ZAP	н	12 Apr 200
750	ZAPOP 60036.GPBC	36	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALUM 400g/m²+EPCXY BLUE/RED, PORTLAND CEMENT+ SEAL COAT	VINIDEX ZAP	н	12 Apr 200
750	ZAPOP 60020.GPSC	20	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC + SEAL COAT 5.7m L	ZN-ALUM 400g/mf+ EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINIDEX ZAP	н	12 Apr 200

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SCHEDULE TO STANDARDSMARK LICENCE

Nominal Size (DN)	Model Identification	Nominal Pressure (PN)	Joint Designation	Product Type	Product Description	Coating / Lining	Brand Name	Appendix H Ref	Date Endorsed
750	ZAPDP 60020.GP	20	SOC-SP	DUCTILE IRON PIPE	DIOL PIPE ZN-ALUMMOD OPC 5.7m L	ZN-ALUM 400g/m²+EPOXY BLUE/GREEN, PORTLAND CEMENT MORTAR	VINIDEX ZAP	Н1	12 Apr 202
750	ZAPDP 60006. GP	36	SOC-SP	DUCTILE IRON PIPE	DICL PIPE ZN-ALUM400 OPC 5.7m L	ZN-ALLM 400g/m*+EPCXY BLUE-RED, PORTLAND CEMENT MORTAR	VINDEX ZAP	HI	12 Apr 202
750	UNXDP 60005.GP	36	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZN200yim² BITUMEN BLACK/RED, PORTLAND CEMENT MORTAR	VINIDEX	н	12 Apr 202
750	UNXDP 60020.GP	20	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC 5.7m L	ZN200yim² BITUMEN BLACKIGREEN, PORTLAND CEMENT MORTAR	UNIX	н	12 Apr 202
750	UNIXOP 600FC.GP	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZNGO OPC 5.7m L	ZNZODYIH ² BITUMEN BLACK/BLUE, PORTLAND CEMENT MORTAR	VINIDEX	HI	12 Apr 202
750	ZAPDP 60020.HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DIOL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALIM 400g/m*+EPOXY BLUE/GREEN, HIGH ALIMINA CEMENT MORTAR	VINDEX	н	12 Apr 202
750	ZAPDP 60035.HAC	36	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN-ALUM400 HAC 5.7m L	ZN-ALUM 400g/w/+EPCXY BLUE/RED, HIGH ALUMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 202
750	LINKEP 60020 GPSC	20	SOCSP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZN200g/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINIDEX	нп	12 Apr 202
750	UINCOP 60035.HAC	35	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DIOL PIPE ZN200 OPC 5.7m L	ZN200g/m² + EPOXY REDIRED, HIGH ALLMINA CEMENT MORTAR	VINIDEX	HI	12 Apr 202
750	UNKOP 600FC.HAC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZNOOg/m² + EPOXY REDIBLUE, HIGH ALUMINA CEMENT MORTAR	VINDEX	HI	12 Apr 202
750	UNKEP 60020.HAC	20	SOC-SP	DUCTILE IRON PIPE FOR SEWAGE	DICL PIPE ZN200 OPC 5.7m L	ZN200yini* + EPOXY RED/GREEN, HIGH ALLMINA CEMENT MORTAR	VINIDEX LINX	HI	12 Apr 202
750	LINKEP 60006 GPSC	36	SOC-SP	DUCTILE IRON PIPE FOR WATER	DICL PIPE ZM200 OPC + SEAL COAT 5.7m L	ZN200yim² BITLMEN COATED, PORTLAND CEMENT + SEAL, COAT	VINIDEX	HI	12 Apr 202
750	LINCOP 600FC.GPSC	FLANGE CLASS	SOCPL	DUCTILE IRON PIPE FOR WATER	DIOL PIPE ZN200 OPC + SEAL COAT 5.7m L	ZN200g/m² BITUMEN COATED, PORTLAND CEMENT + SEAL COAT	VINDEX	HI	12 Apr 202

End of Record

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APPENDIX C - ESTIMATED LIFE EXPECTANCY

The following estimated life expectancies have been provided by Vinidex.

Life expectancy estimates are indicative only and may increase or decrease as a result of the system operating conditions, preventative maintenance programs, operating environment and other geographical and site-specific factors.

It should be noted that service life for a pipeline is not necessarily defined as the time to first failure but as the typical service life achievable before major rehabilitation is required.

TABLE D1

ESTIMATED LIFE EXPECTANCY OF DI PIPE – VINIDEX

	ENVIRONMENT				
COATING AND LINING OPTIONS	BENIGN	MODERATELY AGGRESSIVE	AGGRESSIVE		
INTERNAL LINING					
Portland Cement	>100 years	>100 years	>50years		
Portland Cement + Seal Coat	>100 years	>100 years	>75 years		
Calcium Aluminate Cement	>100 years	>75 years	>50 years		
EXTERNAL COATING					
200 g/m² zinc + finishing layer	>100 years	>50 years	>20 years		
200 g/m² zinc + finishing layer + PE sleeving	>100 years	>100 years	>75 years		
400 g/m² Zn-Al + finishing layer	>100 years	>50 years	>20 years		
400 g/m² Zn-Al + finishing layer + PE Sleeving	>100 years	>100 years	>75 years		

APPENDIX D - SUPPLIER CONTACTS

Vinidex National Contact Details

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Victoria: vicsales@vinidex.com.au

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New South Wales: nswsales@vinidex.com.au



SOUTH

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Darlinghurst, NSW 1300	Wetherill Park, NSW 2164	Wagga Wagga, NSW 2650	
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QUEENSLAND

NORTHERN

BRISBANE	RODNEY INDUSTRIES	TOOWOOMBA	TOWNSVILLE	YATALA PLASTICS
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PO Box 379 Sunnybank, QLD 4109	PO Box 5657 Stafford Heights, QLD 4053		PO Box 7366 Garbutt, QLD 4814	
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WESTERN

TERRITORY	AUSTRALIA	TASMANIA	AUSTRALIA	VICTORIA	
DARWIN	ADELAIDE	LAUNCESTON	PERTH	MELBOURNE	MELBOURNE
3846 Marjorie Street Pinelands, NT 0829	9-11 Kaurna Avenue Edinburgh, SA 5111	15 Thistle Street South Launceston, TAS 7249	Sainsbury Road O'Connor, WA 6163	Unit 1, 10 Duerdin Street Notting Hill, VIC 3168	231-245 St Albans Road Sunshine, VIC 3020
			PO Box 36 Palmyra, WA 6957	Private Mail Bag 448 Rosebank MDC VIC 3169	PO Box 194 Sunshine, VIC 3020
Tel: 1 (08) 8932 8200	Tel: 1 (08) 8250 8940	Tel: 10 (03) 6344 2521	Tel: (08) 9337 4344	Tel: 10 (03) 9543 2311	Tel: 🖯 (03) 9334 7124
Fax: (08) 8932 8211	Fax: (08) 8250 1625	Fax: (03) 6343 1100	Fax: (08) 9331 3383	Fax: (03) 9543 7420	Fax: (03) 9311 6230



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