



Metric Compression Fittings sizes 16-50mm only

Procedure



1. Cut Pipe Square

Cut the pipe square. There is no need to prepare the pipe end. Chamfering or lubrication is not required.



4. Nut Tightening

The nut should be tightened by hand and then firmly with a wrench. Tighten the nut all the way to the flange on the body of the fitting.



2. Ready to Use Position

The fitting is pre-assembled and ready to use, however always ensure the nut is fully relaxed and 3 threads are showing before inserting the pipe.



5. Fully Installed

Fitting is now fully installed.



3. Pipe Insertion

Insert the pipe until the stop is felt.



6. Disassembly

To disassemble the fitting simply loosen the nut using a wrench until 2 threads are showing. Pipe will be released and can simply be pulled out of the fitting.

Note: Philmac recommends the use of PTFE tape on BSP threads to ensure a positive seal.

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