



Philmac Poly to Copper

Procedure



1. Cut PE or poly pipe square and insert until pipe stop is felt.



2. Tighten the nut by hand ensuring the nut flange is touching the fitting body, use a wrench if neccessary.



3. Cut copper pipe square. The fittings is pre-assembled and ready to use. Mark the depth of copper insertaion using 'pipe stop' marking or body flange as visual indicator. Remove any scale or burrs from the copper pipe.



4. Insert the copper pipe and push into the rubber seal up to the mark indicator



5. Tighten the nut by hand and finish using a wrench. Remember to check that the nut is tight against the body flange.



6. Remember to replace the stainless steel grip ring if re-using the copper connection.

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