



# Philmac Poly to UTC

## **Procedure**



#### 1. Cut Pipe to Length

The fitting is pre-assembled and ready to use. Cut pipe square and to length using the flange on the central body as a guide. Ensure the end of connecting pipe is undamaged and clean.



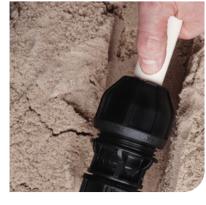
#### 4. Nut Tightening

Tighten nut firmly with a wrench. Nut will not butt against the body flange when the pipe size is at the top end of the fitting tolerance.



## 2. Ready to Use Position

To ensure adequate insertion depth, witness mark the pipe to the back of the flange. If conditions permit a marker pen can be used or alternatively use of a thumb is suitable.



## 3. Pipe Insertion

Insert the pipe to the correct depth. Always ensure the nut is backed off and 3 threads are showing. Pipes at the top end of the fitting tolerancemay require 5 threads showing.



#### 5. Fully Installed

The fitting is fully installed when the nut cannot be tightened any further with reasonable force.



#### 6. Disassembly

Unscrew the nut with a wrench. Pipe will be released and can be pulled out of the fitting.

Note: Installation instructions apply to the UTC® end of a 3G x UTC® fitting or the UTC® ends of a UTC® x UTC® fitting.

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