



by aliaxis

# Philmac Metric EasyLOK® Fittings

## Procedure



### 1. Cut Pipe Square

Clean the pipe end and ensure it is free from burrs. Chamfering or lubrication of pipe is not required.



### 2. Ready to Use Position

The fitting is pre-assembled and ready to use, however always ensure that 3 threads are showing before proceeding. Check that fitting body is lubricated - use water or CRC lubricant if required.



### 3. Witness Mark the Pipe

the ready to use position lay the pipe against the fitting with the end of the pipe lined up with the flange of the body. Witness mark the section of pipe that is alongside the nut opening.



### 4. Pipe Insertion

Insert the pipe up to the witness mark, or if not using a witness mark until the first point of resistance is felt.



### 5. Nut Tightening

The nut should be tightened by hand and then firmly with a wrench. Tighten the nut all the way to the flange on the body of the fitting.



### 6. Fully Installed

The fitting is now fully installed.

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