



## Philmac Rural Compression Fittings

## **Procedure**



1. Cut the pipe square (preference is with pipe cutters as a hacksaw can leave burrs which require removal).



2. Slide the nut and then the grip ring on to the pipe, noting correct orientation.



3. Place the insert in the pipe and knock in fully using a blunt object (a soft hammer or piece of timber is ideal) until the pipe end abuts the insert flange.



4. Position the grip ring against the flange of the insert.



5. Position the insert in to the fitting and slide the nut up to engage the thread. The nut can now be tightened by hand and then a further 1/4 turn by wrench.



6. After tightening by hand please tighten nut a further 1/4 turn using a wrench.

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