


Solvent Cement and Priming Fluid Applications Chart

 VX-TN-10E.1 – December 2017	Vinidex Codes	Schedule 80 UPVC (Xirtec 140)	Schedule 80 CPVC (Corzan)	Clear Schedule 80 PVC pipe and Dbl Containmnt	Durapipe ABS (SuperFLO)	PVC-U Pressure Pipe & Fttg PVC-M pipe (Series 1)	PVC Large Bore Pressure Fittings (FIP)	Stormwater	DWV	DWV Large Bore (>DN 100)	Electrical conduit
Primers											
IPS Weld-On Primer P70	90908 - 473ml 90912- 946ml	✓	✓	✓							
SuperFlo ABS Eco Cleaner	90853 – 500ml				✓						
Vinidex Priming Fluid - Red	82341- 250ml 82342- 500ml 82343- 1L 82344 – 4L 82345- 20L					✓	✓	✓	✓	✓	✓
Vinidex Priming Fluid - Clear	82022 – 4L					✓	✓	✓	✓	✓	✓
Solvent Cements											
IPS Weld-On 711 PVC Heavy Body Cement	90909 - 473ml 90913 – 976ml	✓									
IPS Weld-On 724 CPVC Heavy Body Cement	90910 – 473ml 90915 – 976ml	For corrosive fluids ✓	✓								
IPS Weld-On 795 Clear Cement	90916 – 473ml	✓		✓							
Durapipe One-Step Cement (MUST be used in conjunction with Eco Cleaner)	90802 – 500ml 90803 – 1L				✓						
Solvent Cement Type 'P' - Green	82420-125ml 82422 – 250ml 82424 – 500ml 82426 – 1L 82428 – 4L					✓					
Solvent Cement Type 'N' - Blue	82430 – 125ml 82432 – 250ml 82434 – 500ml 82436 – 1L 82438 – 4L 82439 – 20L							✓	✓	✓	✓
Solvent Cement Type 'N' Large Diameter – Blue	82440 – 1L							✓		✓	
Solvent Cement Type 'N' - Clear	82023 – 1L							✓	✓	✓	✓
Solvent Cement Type N – Low Vapour - Clear	82455 – 500ml							✓	✓	✓	✓
Solvent Cement Type 'G'	30432 – 1L						✓				